



Tooling™ Characteristics and Applications

Description

Legacy™ Decorative Concrete Systems, Inc. offers two distinctive Tooling™ lines; The Classic Series™ provides color-coded, economical patterns and textures that are long lasting, user-friendly and less rigid. The Signature Series™ is for the true professional. The Signature Series™ is offered as a single color. The stamps are very rigid allowing for even distribution of the applicator's weight, and allows the imprinting process to begin earlier.

Basic Uses

Tooling™ is used for imprinting freshly placed concrete and/or stampable overlayers.

Composition

Tooling™ is manufactured from high quality urethane to provide long lasting durability.

Application

For projects utilizing Accent-Colour Release™, broadcast the Accent-Colour Release™ uniformly over the surface per the Accent-Colour Release™ Technical Data Sheet. For projects not utilizing the Accent-Colour Release™, use Accent-Liquid Release™. Accent-Liquid Release™ is sprayed onto the stamps and the concrete surface or Artisan Overlay™. Refer to the Accent-Liquid Release™ Technical Data Sheet for complete instructions.

Ensure sufficient quantities of tools are available to stamp the concrete or overlay from edge form to edge form. Begin stamping the colored concrete or Artisan Overlay™ with selected Tooling™ immediately after release is applied. Tooling™ should be placed so that they are butted tightly together on a minimum of two sides. Carefully place each tool on the colored concrete or Artisan Overlay™, followed by walking on the back of the Tooling™ to imprint the Tooling™ pattern into the surface. Remove the Tooling™ by pulling straight up and off the now imprinted concrete surface. Avoid twisting or sliding the Tooling™ on the concrete surface. Continue stamping process by removing the Tooling™ from the freshly imprinted row, proceeding in aligned, adjacent rows, maintaining a minimum of 2-sided contact. When stamping process is complete, remove and clean Tooling™. Allow concrete to cure. Remove residual Accent-Colour Release™ if used. Refer to Accent-Colour Release™ Technical Data Sheet for additional information. Detail the stamped concrete surface or Artisan Overlay™ to remove and repair any cosmetic defects. Once concrete has thoroughly dried, apply the appropriate stain, Signature Seal VOC™, Premium Seal VOC 100™, Signature Satin 400™ or AquaClear VOC™.

Refer to the Signature Seal VOC™, Premium Seal VOC 100™, Signature Satin 400™, Magnum Seal™ or AquaClear VOC™ Technical Data Sheet for application instructions.

Rigid Tools are designed for platform imprinting.

Flexible Tools are designed for areas where the Rigid Tools cannot be utilized such as wall floor junctions.

Texture Mats are designed for areas requiring detailing, vertical surfaces, step risers or cantilevered edges.

Packaging

Tooling™ is available as individual stamps. Refer to Tooling™ Catalog LEG-TOOLCAT for pattern selection.

Storage and Shelf Life

Store Tooling™ in clean dry areas. Store Tooling™ so that they are lying flat to avoid warping. Store out of direct sunlight.

Clean Up

Tooling™ should be cleaned thoroughly with clean water after each use. Ensure all residual release agent is removed.

Limitations

Do not clean tools with solvents.

Warranty

Legacy™ Decorative Concrete Systems, Inc. warrants that these products will be free from defects, and will perform as specified in the Technical Data Sheet, provided that storage, use and application of product are in accordance with manufacturer's recommendations and application instructions. The exclusive remedy of the user or buyer and the limit of the liability of this company for product proven defective shall be the purchase price paid by the user or buyer for the quantity of the Legacy™ Decorative Concrete Systems, Inc. products involved. Legacy™ Decorative Concrete Systems, Inc. shall not be liable for indirect, incidental, consequential, or special damages, whether due to breach of warranty or tort (including without limitation Legacy™ Decorative Concrete Systems, Inc.).

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